

		SHINE STAR ENG. STEEL & WELDING LLC								Doc Ref:		
		WELD & NDE PLAN								Rev:		

Job No:	5665	Equipment Description	Equipment Description				Mfg.Sr.No	4556		
Reference Drawing No(s)	6678	W&N Plan No	3457				Rev	5	Date	30 Jun 2025
Weld Information	Impact test: ☐ Applicable ☐ Not Applicable		MDMT: MDMT			PWHT: ☐ Applicable ☐ Not Applicable			RT Level: RT Level	

SI. No.	Joint No.	P Number		Thickness mm	Diameter NPS	WPS Number	Process	NDE				Remarks
		Material-1	Material-2					PT	MPT	RT	UT	
1	8754	Mat1	Mat2	45	67	4687	Pocess	100	75	50	60	gd

*All NDE shall be done before & after the PWHT of the vessel. When NDE is not possible after PWHT due to access limitation, NDE done before PWHT shall be governed (Approval shall be obtained before proceeding).

Notes:

Notes

Prepared by (QC Inspector)	Approved by Manager- Technical/ QC	Reviewed By	Reviewed By,
Name: BIDHAN AKHIL BARMAN	Name: NELSON RAI	Name: PRAKASH	Name: REWORK
Sign & Date: 30-Jun-2025	Sign & Date: 30-Jun-2025	Sign & Date: 30-Jun-2025	Sign & Date: 30-Jun-2025